

## Quality Control

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 76135****\*76135\***

Page 2

Monday, November 07, 2011 11:11:37 AM

Item ID: D2652 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Bushing  
Start Date: 11/7/2011 Start Qty: 400.00 **\*400\*** Cust Item ID:  
Required Date: 11/16/2011 Req'd Qty: 400.00 **\*400\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***  
Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> Packaging Packaging	Identify as per dwg & Stock Location: <u>B</u>  Memo	0.00  0.00							
140 <b>*140*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							

12/1/16 400

12/1/17 400

12-01-14 400

**Dart Aerospace Ltd**

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**NOTE:** Date & initial all entries

# Picklist Print

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Monday, November 07, 2011 11:11:42 AM

Work Order ID: 76135

**\*76135\***

Parent Item: D2652

**\*D2652\***

Parent Item Name: Bushing

Start Date: 11/7/2011

Required Date: 11/16/2011

Start Qty: 400.00

Required Qty: 400.00

Comments: IPP Rev:B02.06.13Now machined in house.NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.500		Purchased			No	100	f	341.8660	0.055	23.15789			
<b>*M303R0 500*</b>									<b>**</b>	<b>25.125'</b>		<b>12/01/16</b>	
303 Round Bar 0.500"													

Location

Loc Qty

Loc Code

MAT028

341.866

117143

11.34

118271

11.9

118509

12.69

119009

305.936

**25.125'**

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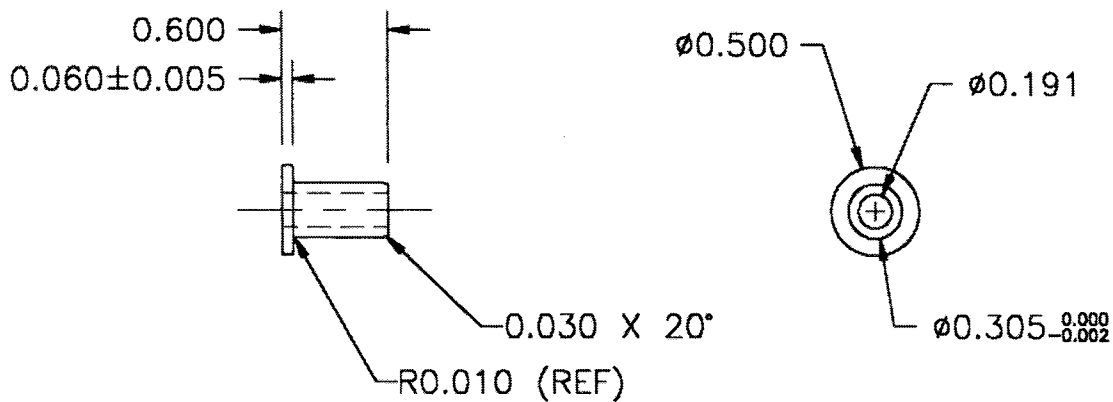
**NOTE:** Date & initial all entries





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED  
97/04/25 DS



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 76135

*011-11-07*

MATERIAL: AISI 303 SS  
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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